Hualian Kingred CNC Technology Co., Ltd. was founded in 2007 as a professional manufacturer of various EDM machines. For many years, Kingred has been dedicated to developing, producing and selling high performance CNC wire cut EDM, Sinker EDM and small hole EDM. Thanks to great effort and passion, now Kingred is standing as a leading enterprise in the industry.

The headquarter of sales department is located in Suzhou Tai ping Industrial park, close to beautiful and well-known Yangtze river. In 2014, Kingred moved its production department and facility to Hualian city, hometown of great premier minister Chou En-lai. New factory covers area over 40,000sqm, with complete machining equipment, experienced experts and skilled engineers. Kingred's machines had been sold to over 20 countries and highly commented by customers.

Guided by philosophy of "facing future, being pioneering and innovative", Kingred developed high precision CNC wire cut EDM with leading performance in the market, the KD series CNC medium speed wire cut EDM is well-known by "big tap er, large travel, high efficiency, excellent accuracy and advanced structure", it's unique and not replaceable in the market. Especially, new launched KD1400ZL-B series had exceed the limit of molybdenum wire EDM machine and app -oched performance of brass wire EDM machine. High speed small hole EDM machine is reputed with "high grade, reliable quality and stability, low price. Besides, Sinker EDM machines are widely sold due to "excellent quality and low malfunction ratio.

Kingred, with advance technology, reliable quality control, satisfied service, to provide best solution for customers all over the world. Warmly welcome friends of various industries to establish cooperation with us to grow with Kingred and create bright future.
我們的車間
ABOUT OUR WORKSHOP

先進齊全的加工設備和工藝決定了中走絲機床的質量和穩定高投入的“凱德人”纔是做好高精密度、高穩定、高效率的中走絲。

The advanced processing equipments and crafts determine the quality and the stability of our produces. We”kingred staffs”focus on producing high precision high-stability high-efficiency products.

我們的廠房
ABOUT OUR FACTORY

新廠房占地面積40000平方米,我們擁有一系列先進的生產加工設備,大部分都是原裝進口,同時擁有一批精密測量設備。

The new plant covers an area of 40000 square meters, we have a lot of advanced production and processing equipment, most of them are original imported, and we also have a number of precision measuring equipments.
全新銑銑設計
All new designed appearance

專業化的銑銑設計（專業設計），外觀更流線化，使整體外觀更流線化，有效降低操作時的空間，操作更簡易。整體的電路設計，使電路更簡易。Area optimized wiring of electrical circuit to reduce malfunction rate.

機板構造剛性更佳
Cross shape carriages with excellent rigidity

十字型機板構造，剛性強。T型結構床身，X,Y軸直
直式機標準不變，機床運動時不會產生機械報警，避免了因工作時
間的變化所造成的精度下降，提高加工件的精度。

UV立式結構
Vertical structure of U/V axes

UV采用立式結構（專利專利），全封閉結構，油柱
油杆壽命長，電機采用直接式驅動比傳統螺旋槳式方
式更穩定，全自動控制，Z軸自動升降實現設計加工，
高度，精度，精度高。

我們採用垂直結構的開關控制系統（專利專利），所有線
軌道和軸承由直接連接。手動控制
控制箱控制U軸、V軸，上和下軸控
制實現對機床的加工，提高精度
和精度。

環保設計，節能省電
Environmental design, resource saved

床身四周適用材質設計，讓您的機床各種液體集中
收集，不會污染機床周圍環境，方便清潔機床更
環保。

There are oil grooves all around machine, all kinds
of fluids are collected together of their kinds, it won't
carbon the environment of machine, and easy to clean.
凱德絞馬特色
Characteristics of Kingred’s linear motor

- 特色說明
Features

- 新型絞馬搭配光學尺，全閉環閉位極位置控制，性能先進化，KD系列搭配凱德全自動絞馬連接絞馬，最新控制解析度1μm。

- 非接觸式動作模式，在上時間下高速穩定加工。

- 高靈敏的伺服系統迅速度及放電無形控制更佳穩定，同時提升加工速度8～15%

- 高靈敏的伺服系統迅速度及放電無形控制更佳穩定，同時提升加工速度8～15%

Latest linear motor combines with linear scale to realize fully closed-loop control, advanced performance, precise control, bar type linear motor with control resolution 1μm

Non-touched type transmission, high cutting speed with good stability.

High sensitive servo control to make sure gap control of electrical discharging much more stable, and increase cutting speed 8-15%. Super low resistance brings high efficiency and repeatability, no gap compensation of screw, low wear, and longer use-life.

提升生產效率
Increase efficiency

- 絞馬的優點
Advantage of linear motor

不需要精確對準，因此在軸準度高，加速度高，故障率低，可靠性高。

行程無限制，可保持系統穩定及使用壽命。

精密達到1μm的定位，高速達到每分鐘100m的高速，可以避免非接觸直接轉動，所以影響到系統的直接運動能力，使得直接運動效率高，噪音低。

No transmission components, small inertia, low malfunction ratio, high reliability.

No limit of travel.

Small wear, great performance of precision keeping and use-life.

Non-touched transmission to get no friction drive, fast feed speed with very less noise.

線性轉角大躍進
Good corner accuracy performance

線性絞馬自動對準或測量時產生高頻掃描現象，造成系統不穩定，而線性絞馬只需非接觸直接轉動，可以在相同位置的表現可達高精度。

Direction change of servo motor and synchronization wear will cause gap error of screw, especially sparking at corner, over-sparking and collapse happens, but for machine with linear motor, as its non-touched transmission, there is no problem of gap due to servo action, accuracy of corner is much better.
**Unique wire feed system, less jumpiness of wire**

New designed wire tension control system to avoid jumpiness of single wire pulling phenomenon, and keep constant tension of wire, to improve cutting accuracy.

**Cross shape carriages with excellent rigidity**

**Vertical structure of U/V axes**

UV采用立式结构（发明专利），全轴型导轨，滚柱丝杆螺旋电
机采用直驱式驱动比传统滚珠丝杠对接方式更稳定，全手
控式控制，Z轴自动升降实现精细加工，高精度，高精密。

We adopt vertical structure of angle cutting system (invention patent), all of linear
guideway and ball screws driven by direct connection. Hand control box to control X
and Y axis, up and down feed of Z axis to realize facing machining to get better
rigidity and accuracy.

**Motorized Z axis**

Z轴采用低速高扭力电机控制，可实现姿态升降，操作更简
单便捷。

Z axis is driven by low speed high torque motor, it’s easy to control up and down
movement of Z axis.
KDXP 控制系统
Controller System

KDXP 中速走丝线切割机床控制系统采用高性能、稳定可靠地计算机及主控系统，实现了模块化设计，固定步距（匹配进口交流伺服驱动器）及电机功率，高频电源的完美结合使得整个控制系统达到充分的先进性、可靠性和抗干扰。

We adopt high performance, reliable industrial computer as platform for KDXP medium speed CNC wire cut EDM, modularized design, coordinates with national made stepper (optional imported AC servo drive) and high efficient HF power, to realize advance and reliability of whole control system perfectly.

KDXP 控制系统优点
Controller System

WINDOWS XP 操作系统支持多种设计软件无缝连接；
15 寸工业液晶显示，人机界面简洁直观，中文、英文菜单提示清晰；
大容量储存器，丰富的加工工艺条件库；
高性能 CPU 指令控制，功能丰富；
键盘接口和串行通讯接口与外界交换数据。

文件的存储、复制、查找、替换等管理功能；
X、Y、U 四轴数控，X、Y、U 四轴联控；
实现上下异形面、曲面及曲面等多维功能；
实现一次切割或者多次切割；
电极丝运行速度由数控系统设定控制；
电极丝张力采用控制自动张紧功能。

节约电能
采用电源循环再利用技术，大幅度提高电源利用率，可提高电源 40% 以上；

提高生产率
采用了先进的电源技术，实现了高速加工，最大生产率可达 160mm²；

采用先进 HF 功率技术，实现高速切削加工，Max. cut speed could be 160mm²；
走絲系統  Wire feeding system

水處理系統  Working solution system

面系統（發明專利設計） Taper system (invention patent)

銑動系統 Transmission  

貼面系統 Facing machining

走絲系統 Wire feeding system
### MACHINE MAIN SPECIFICATIONS

<table>
<thead>
<tr>
<th>機床參數</th>
<th>Item</th>
<th>單位</th>
<th>KD400GL</th>
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### 加工液箱

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### 控制系統

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<th>Item</th>
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<th>KD400ZL</th>
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注：
1. 本機床使用三個滑動軸（X、Y、Z軸），其中X、Y軸為精密滑動，Z軸為精密導軌。
2. 本機床使用精密數控系統，可確保加工精度。
3. 本機床使用後備電源，確保在斷電時仍能確保加工品質。
4. 附帶臨時維修指導，以確保機床長期穩定運行。
5. 附帶臨時維修指導，以確保機床長期穩定運行。
6. 附帶臨時維修指導，以確保機床長期穩定運行。
### 經濟型數控線切割機床

#### CONVENTIONAL ECONOMICAL CNC WIRE CUT EDM

#### 技術參數

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<td>鐵桿和導杆方式</td>
<td>Precision ball screw Precision ball screw Precision ball screw Precision ball screw Precision ball screw Precision ball screw Precision ball screw Precision ball screw Precision ball screw Precision ball screw</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>重量 (kg)</td>
<td>300</td>
<td>400</td>
<td>500</td>
<td>800</td>
<td>1000</td>
</tr>
<tr>
<td>橫向變量 (kg)</td>
<td>1600</td>
<td>1700</td>
<td>2000</td>
<td>2300</td>
<td>4500</td>
</tr>
</tbody>
</table>

#### 電火花細孔放電加工機

#### SMALL HOLE EDM

<table>
<thead>
<tr>
<th>Parameters/specification</th>
<th>KD703A</th>
<th>KD703B</th>
<th>KD703C</th>
</tr>
</thead>
<tbody>
<tr>
<td>檢測電極直徑 (mm)</td>
<td>φ0.2~φ3.0 (φ5.0適用)</td>
<td>φ0.2~φ3.0 (φ5.0適用)</td>
<td>φ0.2~φ3.0 (φ5.0適用)</td>
</tr>
<tr>
<td>工作電極尺寸 (mm)</td>
<td>320×440</td>
<td>320×440</td>
<td>320×440</td>
</tr>
<tr>
<td>X-Y行程 (mm)</td>
<td>200×300</td>
<td>200×300</td>
<td>300×400</td>
</tr>
<tr>
<td>主軸速度 (rpm)</td>
<td>250</td>
<td>250</td>
<td>380</td>
</tr>
<tr>
<td>主軸最高速轉速 (rpm)</td>
<td>120</td>
<td>120</td>
<td>120</td>
</tr>
<tr>
<td>轉動速度 (rpm)</td>
<td>60</td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td>工作電極深度 (mm)</td>
<td>280</td>
<td>280</td>
<td>280</td>
</tr>
<tr>
<td>電源輸入方式</td>
<td>XY軸變壓器</td>
<td>XY軸變壓器</td>
<td>XY軸變壓器</td>
</tr>
<tr>
<td>最大加工電流 (A)</td>
<td>30</td>
<td>30</td>
<td>30</td>
</tr>
<tr>
<td>最大工作壓力 (Mpa)</td>
<td>25</td>
<td>25</td>
<td>25</td>
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<tr>
<td>電源輸入方式</td>
<td>380~500</td>
<td>380~500</td>
<td>380~500</td>
</tr>
<tr>
<td>電源輸入方式</td>
<td>25</td>
<td>25</td>
<td>25</td>
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<tr>
<td>電源輸入方式</td>
<td>6~10</td>
<td>6~10</td>
<td>6~10</td>
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<tr>
<td>電源輸入方式</td>
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<tr>
<td>電源輸入方式</td>
<td>600</td>
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</tr>
</tbody>
</table>

No special notification subject to technical improvement or upgrade
關於機床的注意事項
PREPARING FOR INSTALLATION

1. 關於機床的準備工作
PREFORING FOR SETUP

2. 關於電磁波障礙
ELECTROMAGNETIC INTERFERENCE

3. 關於電氣工程
EARTH-LEAKAGE BREAKER ELECTRICAL SELECTION

4. 關於接觸地面的震動
FLOOR VIBRATION

5. 關於空調
WORKING TEMPERATURE

6. 關於機床產生的熱量
HEAT GENERATED BY MACHINE

7. 關於機床的使用
USING THE MACHINE
2007-2010

2007.7 苏州英格德科技有限公司
2007.7 Suzhou Kingred was founded
2008.2 苏州惠 Specialists machinery company
2008.2 First CNC medium speed wire EDM was build
2009.6 入住苏州工业园区科技及工业基地
2009.6 Moved to SIP changou industrial park
2010.10 成立机械及电器研发中心
2010.10 Set up mechanical and electrical R&D center

公司历程 DEVELOPMENT COURSE

2011-2012

2011.6 苏州惠完全由依得自主研发的中走丝诞生
2011.6 First self—patented CNC medium speed wire EDM was made
2011.10 加入中国模具协会行业协会
2011.10 Joined China Machine Tools Association
2012.6 全新设计中走丝款式
2012.6 Launched brand—nes CNC medium speed wire EDM
2012.6 生产中走丝制造
2012.8 kingred’s machines were export to developed countries

2013-2015

2013.3 启动新项目 黄桃高速中走丝研发项目
2013.3 Started project of developing wire EDM with linear shaft motor
2013.6 中走丝产品中走丝研发
2013.6 Started to test closed—loop wire with linear shaft motor
2013.7 专利申请新型机床
2013.7 Introduced new designed machines
2013.10 荣获“江苏省重点科技型项目”称号
2013.10 Gained reputation of “Jiangsu Hi-Tech Enterprise”
2013.11 建筑申请了12件专利及公司品牌“kingred”
2013.11 Applied 12 patents and brand Kingred successfully
2014.6 全新造型中走丝产品
2014.6 All—new concept integrated wire EDM was introduced to the market
2014.8 为新的生产场地奠基
2014.8 Opening ceremony of new factory in Huai’an city
2014.8 新建厂房
2014.8 Construction of new factory
2014.11 为新的生产场地奠基
2014.11 Construction of new factory finished
2014.12 江苏省科技有限公司成立
2014.12 The opening ceremony of Jiangsu kingred CNC Technology Co., Ltd
2015.1 新建厂房
2015.1 Officers from Huai’an city visit kingred’s factory

先進的公司經營理念
Advanced Company Philosophy

管理觀/Management Concept

We believe in the employees as the key factor for success, we encourage people-oriented, mutual respect, sincere cooperation and open growth.

服務觀/Service Concept:

Based on sincerity, customer is the god.
24 小時服務 24-HOUR SERVICE

一、免費負責調試
Free Debugging

二、產品實行三包服務一年，機床終身維修
We promise to provide the three guarantees for one year, and provide the lifelong maintenance for your machine tool.

三、準件長期有價優惠提供
About the spare-parts, you can get from us with very favorable purchase price.

四、客戶可派2–3名人員到公司進行免費操作培訓及簡單的維修培訓，公司提供午餐，差旅費自備.
Our company will provide operator training and basic maintenance training for two or three people fee.

五、售後服務
After sales service
1.設備出現故障後，用戶可以來電聯系解決，若
無法通過電話解決，公司在有服務的地區24小
時內趕到現場，在無服務的地區72小時內趕到
現場，為客戶排難解難。
2.三包期限內，除人爲因素外，公司免費提供維修
服務，易損件/耗材費由客戶承擔。
3.一年後的服務需收取維修費，零件費及路費.

If you have any questions about our produces technology, you can contact us, we will try our best to solve your problem at the first time; if we can't solve it through the telephone, we will assign the professional after-sales personnel to your factory and help you solve the problem. We are committed to providing the fastest response time. If in our service scope, we will arrive within 24 hours; if not, we will arrive within 72 hours.

After the warranty period, the maintenance fee, the wearing parts fee, consumables fee, transportation should be borne by the customer.

During the three guarantees, we will provide free maintenance service but except for artificial damage, and the wearing parts and consumables fee shall be borne by the customer.